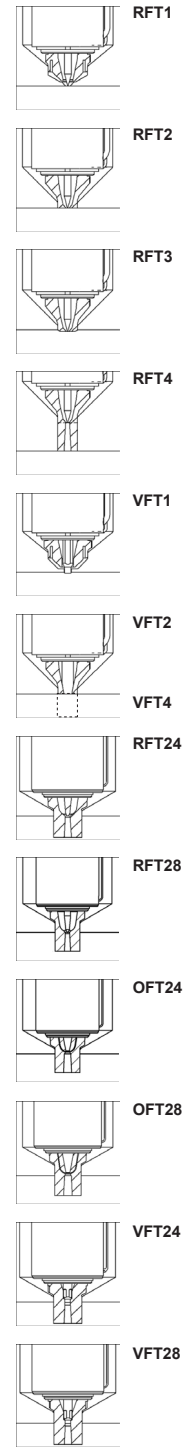


# Rheo-Pro® Hot Runner Tip Styles



Nozzle		Melt Flow Index Inject. Rate (g/sec)	Tip Style	Tip Reference	PPO PEI PMMA ABS, SAN, SB, PS PES PSU PVC soft PC TPU	PE PP LCP PA PET PBT PPS PEEK POM
Low	High					
<b>N20</b>	Low	100	Thermal Plunge Thru Plunge Thru Plunge Thru	RFT28	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
	Medium	200		OFT24	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ○ ○ ○ ○ ○ ○
	High	300		VFT28	● ● ● ● ● ● ● ●	○ ○ ○ ○ ○ ○ ○ ○
<b>N16</b>	Low	50	Thermal Plunge Thru Plunge Thru Plunge Thru Bubble Tip	RFT24	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ○ ○ ○ ○ ○ ○
	Medium	100		OFT28	● ● ● ● ● ● ● ●	○ ○ ○ ○ ○ ○ ○ ○
	High	200		VFT24	○ ○ ○ ○ ○ ○ ○ ○	● ● ● ● ● ● ● ●
<b>N12</b>	Low	30	Thermal Plunge Thru Plunge Thru Plunge Thru Bubble Tip	RFT1	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
	Medium	60		OFT24	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ○ ○ ○ ○ ○ ○
	High	100		VFT1	● ● ● ● ● ● ● ●	○ ○ ○ ○ ○ ○ ○ ○
<b>N08</b>	Low	10	Thermal Bubble Tip Flat Tip Dimple Tip Stock Sprue	RFT1	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
	Medium	30		RFT2	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ○ ○ ○ ○ ○ ○
	High	50		VFT1	● ● ● ● ● ● ● ●	○ ○ ○ ○ ○ ○ ○ ○
<b>N05</b>	Low	5	Thermal Bubble Tip Flat Tip Dimple Tip Stock Sprue	RFT1	● ● ● ● ● ● ● ●	● ● ● ● ● ● ● ●
	Medium	10		RFT2	○ ○ ○ ○ ○ ○ ○ ○	○ ○ ○ ○ ○ ○ ○ ○
	High	20		RFT1	● ● ● ● ● ● ● ●	○ ○ ○ ○ ○ ○ ○ ○



● Recommended   ● Suitable   ○ Not Recommended